



Sioux Manufacturing Corp.

Job Posting

Job Announcement

Job Title: Press Operator
Shift: 2nd shift
Posting Date: 9/7/20

Department: 64-Production
Grade/Level: \$12.00-\$16.00
Posting Deadline: 9/14/20

QUALIFICATIONS:

- High School diploma or equivalent
- 1-2 years work experience preferred.
- Must be able to pass basic operation test, i.e. program loading, proper start up and shut down, materials alignment, blade assessment/replacement after training period.
- Basic computer knowledge, hearing test required, knowledge of vacuum lift, knowledge of molding press equipment.

SUMMARY OF JOB DUTIES AND RESPONSIBILITIES

- Convert sheeted material into molded product using heat and hydraulic pressure.
- Review and follow documented instructions such as travelers, directives and other work instructions, including personal protective equipment (PPE).
- Check for damage on caul sheets.
- Clean and prep caul sheets for molding.
- Identify proper release plies and other materials required per manufacturing process specification (MPS).
- Stack and align sheeted material per MPS's.
- Stage material, load into press, and ensure material is aligned.
- When stops are used, make sure they have not shifted and are the proper stops.
- Select and start the appropriate program per documented instructions.
- Periodically monitor program progress to ensure proper time/temp cycle.
- Measure and record characteristics as required.
- Count and record receipts (RM) to appropriate work order.
- Maintain a clean and safe work area.
- Additional duties assigned by Supervisor.

This position has become available at Sioux Manufacturing Corporation. Applications can be picked up at 1115 Dakota Drive Fort Totten, ND or printed from company website www.siouxmanufacturing.com A complete application must be submitted by the posting deadline in person or by fax: (701)766-4089

NOTE: Sioux Manufacturing Corporation takes pride in its accomplishment in meeting its responsibilities and obligations regarding equal opportunity employment and gives its wholehearted support to the principle of equal employment opportunity.