



Sioux Manufacturing Corp.

Job Posting

Job Announcement

Job Title: CNC Mill Operator
Shift: Day Shift
Posting Date: 5/4/18

Department: 64-Production
Grade/Level: \$12.00-\$16.00
Closing Deadline: 5/11/18

QUALIFICATIONS:

- High school diploma or equivalent.
- 1-2 years of related experience in a manufacturing setting.
- CNC Training required.

SUMMARY OF JOB DUTIES AND RESPONSIBILITIES

- Setup and operate the mills to perform repetitive machining.
- Follow documented instruction such as engineering directives, work orders, manufacturing process specifications and other forms of instructions including personal protective equipment (PPE).
- Perform fixture/part setups.
- Select appropriate program.
- Load/unload appropriate cutting tools.
- Run programs and ensure conformance to requirements per documented instructions and verbal.
- Utilize hand tools (caliper, micrometer, etc.) to perform in-process inspections to ensure tolerances are being met.
- Clean and debur parts as required.
- Change tooling when required, router bits, drills etc.
- Perform system counts and receipts (parts on work order).
- Maintain a clean and safe work area.
- Check machine oil systems.
- Check the dust collection system and empty as needed.
- Empty shop vacuum and clean or change filters.
- Clean machine (wipe down and remove material chips and dust).

This position has become available at Sioux Manufacturing Corporation. Applications can be picked up at 1115 Dakotah Drive Fort Totten, ND or printed from company website www.siouxmanufacturing.com A completed application must be submitted by the posting deadline in person or by fax: (701)766-4089

NOTE: Sioux Manufacturing Corporation takes pride in its accomplishment in meeting its responsibilities and obligations regarding equal opportunity employment and gives its wholehearted support to the principle of equal employment opportunity.