



Sioux Manufacturing Corp.

Job Posting

Job Announcement

Job Title: Waterjet Operator (2)
Shift: Day shift
Posting Date: 6/22/22

Department: 64-Production
Grade/Level: \$16.00-\$20.00
Posting Deadline: 7/6/22

QUALIFICATIONS:

- High School diploma or equivalent

SUMMARY OF JOB DUTIES AND RESPONSIBILITIES

- Utilize the water jet cutting machine to process materials per documented requirements.
- Follow documented instructions such as work orders, travelers, manufacturing process specifications and engineering directives.
- Monitor garnet tank levels and air pressures.
- Monitor water and garnet line for blockage.
- Prepare material for cutting (drill pilot holes, remove release ply, etc.
- Load and unload material being processed onto and off of equipment.
- Properly align material being cut.
- Ensure correct nozzle size, speed and height to ensure conforming material is produced. Select proper cutting program from computer file(s) per documented instructions.
- Obtain QA first piece approval on all pieces modified or including a beveled cut.
- Count and report receipts (RM) in Visual to appropriate work order(s).
- Complete paperwork required.
- Perform preventive maintenance tasks such as checking oil and hydraulic fluid levels, water levels and making sure gantry bolts are tight.
- Maintain a clean work area including equipment.
- Inspect machine for hazards and notify supervisor and maintenance personnel.
- Maintain cutting surface to ensure parts/material lie flat and level.
- Replace metal slats when needed. Check intensifier and fitting for leaks. Wipe down bearing-way covers and other machine parts. Part marking.
- Additional duties assigned by Supervisor.

This position has become available at Sioux Manufacturing Corporation. Applications can be picked up at 1115 Dakotah Drive Fort Totten, ND or printed from company website www.siouxmanufacturing.com A complete application must be submitted by the posting deadline in person or by fax: (701)766-4089

NOTE: Sioux Manufacturing Corporation takes pride in its accomplishment in meeting its responsibilities and obligations regarding equal opportunity employment and gives its wholehearted support to the principle of equal employment opportunity.